

EMT-7R POWER ROTARY/SWAGING MACHINE



 **EMPIRE**
MACHINERY

EMT-7R POWER ROTARY/SWAGING MACHINE

FEATURES:

- TWO (2) YEAR WARRANTY
- AVAILABLE IN 110V, 220V & 440V
- HEAVY CAST CONSTRUCTION



MADE IN CANADA



- 1 Manual Machine With FWD/REV Foot Pedal
- 2 Hydraulic Top Shaft Control with FWD/REV Foot Pedal + Handheld Pendant Control
- 3 Automated Top Shaft Control with FWD/REV Foot Pedal + Handheld Pendant Control

SEE WHAT THE EMT-7R CAN DO FOR YOU!

WATCH VIDEO ON YouTube

CHECK OUT THESE OPTIONAL FEATURES!

Three Optional Top Shaft Controls:

1. Air Cylinder

Economical top shaft control with adjustable depth stop.



2. Air Over Oil Hydraulic Cylinder

Incremental control with two position foot switch.



3. Automated Top Shaft Control

For production shops, adjust top shaft position. Great for accurate repeatability.



4. Pendant Control

In "Pendant Mode" the hydraulics are controlled by a handheld control instead of the 2 stage foot pedal.



5. Large Front Face Plate (20"x20")

Form large diameters easily with bearing supports for added stability. Made from AR400 Armor Plate



6. Pipe Support Stand

Spring loaded to apply constant pressure for quick loading and removal of pipe. Support long lengths of pipe easily!



EMT-7R

14GA-30GA Capacity
(Reduced capacity on some roll sets)



11" Throat Depth

High Efficiency Motor

Sensorless Vector Variable Speed Control - High torque at low speed!

Optional Base Stand, Raises Working Height from 31.5" to 42"

Safety Covered Foot Switch

Variable Speed Foot Pedal

Heavy Duty Variable Speed Foot Pedal c/w Easy Move Handle



2-Stage Foot Pedal

Heavy Duty 2 Stage Foot Pedal c/w Easy Move Handle



Forward/Reverse Foot Pedal

Heavy Duty Forward Reverse Foot Pedal c/w Easy Move Handle



FLANGE ROLLS

- 1/4" or 1/2"
- Pipe stays in horizontal position.
- 16GA Stainless Steel Maximum Capacity



SINGLE BEAD

- 3/16", 1/4", 3/8", 1/2"



OFFSET

- Offset elbow segments for spot welding.



CRIMP OR COMBINATION BEAD & CRIMP

- Sets available in 16-18GA, 20GA and lighter



SPIN-IN COLLAR

- One step operation, make your own quality spin in collars!



ALSO AVAILABLE, ELBOW EDGING, OGEE BEAD, BURRING, FLATTENING & MORE!